SDS no. PID1676 Version 2 Revision date 04/Oct/2017 Supersedes date 24/Feb/2015



Safety Data Sheet VERSAPAC*

1. Identification

1.1 Product identifier

Product name VERSAPAC*

Product code PID1676

This product may not be distributed or used in Canada.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Viscosifier.

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

M-I L.L.C.

P.O.Box 42842 Houston, TX 77242 www.miswaco.slb.com Telephone: 1 281-561-1511

E-mail address SDS@slb.com

Prepared by

Global Regulatory Compliance - Chemicals (GRC - Chemicals)

1.4 Emergency Telephone Number

Emergency telephone (24 Hour) Asia Pacific +65 3158 1074, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, USA +1 281 561 1600, Canada +1 800 579 7421, Argentina: +54 11 5984 3690, Brazil: 0800-720-8000/0800-777-2323 (WGRA)

2. Hazards identification

2.1 Classification of the substance or mixture

GHS - Classification

Health hazards

Skin sensitization Category 1

Environmental hazards

Chronic aquatic toxicity Category 2

Physical Hazards

Combustible dust



2.2 Label elements



WARNING

Hazard statements

H317 - May cause an allergic skin reaction

H411 - Toxic to aquatic life with long lasting effects

H232 - May form combustible dust concentrations in air

Precautionary statements

P280 - Wear protective gloves and eye/face protection

Supplementary precautionary statements

P240 - Ground/bond container and receiving equipment

P241 - Use explosion-proof electrical/ ventilating/ lighting/ equipment

P243 - Take precautionary measures against static discharge

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray

P272 - Contaminated work clothing should not be allowed out of the workplace

P273 - Avoid release to the environment

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water

P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention

P363 - Wash contaminated clothing before reuse

P391 - Collect spillage

P501 - Dispose of contents/ container to an approved waste disposal plant

Hazards not otherwise classified

None known

Unknown acute toxicity

0% of the mixture consists of ingredient(s) of unknown toxicity.

3. Composition/information on Ingredients

3.1 Substances

Chemical Name	CAS No	Weight-%	Regulation (EC) No 1272/2008
Reaction product of decanoic acid, 12-hydrostearic acid	Proprietary	60-100	Skin Sens. 1 H317
and 1,2-ethanediamine			Aquatic Chronic 2 H411

3.2 Mixtures

Not applicable

Comments

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret

4. First aid measures

4.1 First aid measures





Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation

develops or if breathing becomes difficult.

Ingestion Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth

to an unconscious person. Seek medical attention if irritation occurs.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated

clothes and shoes. Seek medical attention.

Eye Contact Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn.

Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the

length of exposure. If adverse symptoms develop, the casualty should be transferred to

hospital as soon as possible.

Symptoms

Inhalation Please see Section 11. Toxicological Information for further information.

Ingestion Please see Section 11. Toxicological Information for further information.

Skin contact Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically

5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water Fog, Alcohol Foam, CO2, Dry Chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

Suspended dust may present a dust explosion hazard.

Hazardous combustion products

Fire or high temperatures create:, Carbon oxides (COx), Nitrogen oxides (NOx).

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental release measures



6.1. Personal precautions, protective equipment and emergency procedures

Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Use personal protective equipment. See also section 8. Avoid breathing dust; if exposed to high dust concentration, leave area immediately. Suspended dust may present a dust explosion hazard.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Cover powder spill with plastic sheet or tarp to minimize spreading and keep powder dry.

Methods for cleaning up

Shovel into suitable container for disposal. Take precautionary measures against static discharges. Use non-sparking tools and equipment.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and storage

7.1 Precautions for safe handling

Handling

Do not handle until all safety precautions have been read and understood. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation. Fine dust dispersed in air may ignite. Persons susceptible to allergic reactions should not handle this product.

Hygiene measures

Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

7.2 Conditions for safe storage, including any incompatibilities

precautionary measures against static discharges.

Storage precautions Keep containers tightly closed in a dry, cool and well-ventilated place. Avoid heat, flames

and other sources of ignition. Protect from moisture Avoid contact with: Oxidizing agents

8. Exposure controls/personal protection

8.1 Control parameters

Exposure limits The product does not contain any hazardous materials with occupational exposure

limits established.

No biological limit allocated

Chemical Name	ACGIH TLV	OSHA PEL	Argentina - Occupational Exposure Limits - TWAs (CMPs)	Brazil - Occupational Exposure Limits - TWAs (LTs)	Mexico - Occupational Exposure Limits - TWAs (LMPE-PPTs)
Reaction product of decanoic	Not determined	Not determined	Not determined	Not determined	Not determined



acid, 12-hydrostearic acid and			

IDLH (Immediately Dangerous to Life or Health)

Immediately Dangerous to Life or Health (IDLH) is established by the US National Institute for Occupational Safety and Health (NIOSH). The purpose of establishing an IDLH value is to ensure that the worker can escape from a given contaminated environment in the event of failure of the most protective respiratory protection equipment. In the event of failure of respiratory protection equipment every effort should be made to exit immediately.

Chemical Name	IDLH (Immediately Dangerous to Life or Health)
Reaction product of decanoic acid, 12-hydrostearic acid and 1,2-ethanediamine	Not detemined

8.2 Exposure controls

1,2-ethanediamine

A risk assessment is recommended to be performed by a qualified and trained personnel to analyze the worksite and recommends the appropriate controls such as engineering controls, work practice controls, and administrative controls as primary means of reducing employee exposure. When there is a remaining hazards after applying the primary controls, Personal Protective Equipment (PPE) must be used.

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation. Keep airborne concentrations below exposure limits. Local exhaust ventilation. Apply technical measures to comply with the occupational exposure limits.

Personal protective equipment

Eye protection Tightly fitting safety goggles.

Hand protectionUse protective gloves made of: Neoprene gloves Nitrile Frequent change is advisable **Respiratory Protection**All respiratory protection equipment should be used within a comprehensive respiratory

All respiratory protection equipment should be used within a comprehensive respiratory protection program that meets the requirements of 29 CFR 1910.134 (U.S. OSHA Respiratory Protection Standard) or local equivalent. If exposed to airborne mist/aerosol of this product, use an organic vapor cartridge with a P-95 pre-filter attached. In work environments containing oil mist/aerosol, use an organic vapor cartridge with a P-95

pre-filter attached. If exposed to vapors from this product, use a NIOSH/MSHA-approved respirator with an organic vapor cartridge.

Skin and body protectionWear suitable protective clothing, Eye wash and emergency shower must be available at

the work place.

Hygiene Measures Wash hands before eating, drinking or smoking, Remove and wash contaminated clothing

before re-use.

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Solid

AppearancePowder DustColorCreamOdorOdorlessOdor thresholdNot applicable

Property Values Remarks

рΗ





PMCC

pH @ dilution

> 122 °C / > 251 °F Melting / freezing point No information available Boiling point/range Flash point No information available

Evaporation rate (BuAc =1) No information available

Flammability (solid, gas) Not applicable

Flammability Limit in Air

Upper flammability limit No information available Lower flammability limit No information available Vapor pressure No information available Vapor density No information available Specific gravity No information available **Bulk density** No information available Water solubility Immiscible in water Solubility in other solvents No information available No information available **Autoignition temperature** ~352 °C / ~ 666°F **Decomposition temperature** Kinematic viscosity No information available

Dynamic viscosity No information available Not determined

log Pow

Explosive properties Not applicable **Oxidizing properties** None known.

9.2 Other information

Pour point No information available Molecular weight No information available

VOC content(%) None

No information available Density

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and reactivity

10.1 Reactivity

Dust may form explosive mixture in air.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Avoid contact with heat, sparks, open flame, and static discharge. Avoid dust formation. Protect from moisture.

10.5 Incompatible materials

Oxidizing agents.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological information





11.1 Information on toxicological effects

Acute toxicity

Inhalation Inhalation of dust may cause shortness of breath, tightness of the chest, a sore throat and

cough.

Eye contact Dust may cause mechanical irritation.

Skin contact May cause sensitization by skin contact.

Ingestion Ingestion may cause stomach discomfort.

Toxicology data for the components

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Reaction product of decanoic acid, 12-hydrostearic	33.3 mg/kg	No data available	No data available
acid and 1,2-ethanediamine			

Chemical Name	IARC Group 1 or 2	ACGIH - Carcinogens	OSHA listed carcinogens	NTP
Reaction product of decanoic acid,	No data available	No data available	No data available	No data available
12-hydrostearic acid and				
1,2-ethanediamine				

Sensitization May cause allergic skin reaction.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicityThis product does not contain any known or suspected reproductive hazards.

Developmental toxicityNot known to cause birth defects or have a deleterious effect on a developing fetus.

Routes of exposure Skin contact.

Routes of entry No route of entry noted.

Specific target organ toxicity -

Single exposure

Not classified

Specific target organ toxicity -

Repeated exposure

Not classified.

Aspiration hazard Not applicable.

12. Ecological information

12.1 Toxicity

Toxicity to algae

EC50 (Skeletonema costalum 72hr): 4.08 mg/L.

Toxicity to fish

LC50 (Rainbow trout 96hr): > 1000 mg/l.

Toxicity to daphnia and other aquatic invertebrates

LC50 (Daphnia 48hr): > 15.63 mg/L.





Chemical Name	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Reaction product of decanoic acid, 12-hydrostearic acid and 1,2-ethanediamine	No information available	No information available	No information available

12.2 Persistence and degradability

Product is not biodegradable.

12.3 Bioaccumulative potential

No data available.

12.4 Mobility in soil

Immiscible with water.

12.5 Results of PBT and vPvB assessment

This preparation contains no substance considered to be persistent, bioaccumulating nor toxic (PBT) This preparation contains no substance considered to be very persistent nor very bioaccumulating (vPvB)

12.6 Other adverse effects.

None known.

13. Disposal considerations

13.1 Waste treatment methods

Disposal MethodDisposal should be made in accordance with federal, state and local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information

14.1. UN number

UN No. (DOT)	UN3077
UN No. (MT/ANTT)	UN3077
UN No. (TDG)	UN3077
UN/ID No. (ADR/RID/ADN/ADG)	UN3077
UN No. (IMDG/ANTAQ)	UN3077
UN No. (ICAO/ANAC)	UN3077

14.2. UN proper shipping name

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Reaction product of decanoic acid, 12-hydroxystearic acid and 1,2-ethanediamine)

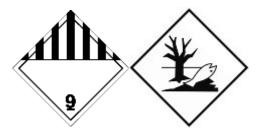
14.3 Hazard class(es)

DOT Hazard class	9
ANTT Hazard class	9
TDG Hazard class	9
ADR/RID/ADN/ADG Hazard class	9
IMDG/ANTAQ Hazard class	9
ICAO/ANAC Hazard class/division	9





14.4 Packing group
DOT/ANTT Packing group
ANTT Packing group
TDG Packing group
ADR/RID/ADN/ADG Packing group
IMDG/ANTAQ Packing group
ICAO/ANAC Packing group
PG III
PG III
PG III
PG III
PG III
PG III



14.5 Environmental hazard

Marine pollutant

Yes

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact MISDS@slb.com for info regarding transport in Bulk.

15. Regulatory information

International inventories

USA (TSCA) Complies Canada (DSL) Complies **Philippines (PICCS)** Complies Japan (ENCS) Complies Complies China (IECSC) Complies Australia (AICS) Complies Korean (KECL) Complies New Zealand (NZIoC)

Europe - REACH

Contact REACH@slb.com for REACH information.

U.S. Federal and State Regulations

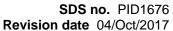
SARA 311/312 Hazard Categories

Immediate (acute) health hazard. Fire Hazard (Combustible Dust)

Chemical Name	SARA 302 / TPQs	SARA 313	CERCLA RQ
Reaction product of decanoic acid,	N/A	N/A	N/A
12-hydrostearic acid and 1,2-ethanediamine			

State Comments

Proposition 65: This product is not known to contain chemicals considered by the State of California's Safe Drinking Water and Toxic Enforcement Act of 1986 as causing cancer and/or reproductive toxicity at levels that are expected to pose a significant risk





under anticipated use conditions.

16. Other information

Supersedes date 24/Feb/2015

Revision date 04/Oct/2017

Version 2

This SDS has been revised in the

following section(s)

All sections. Globally Harmonized System (GHS)

HMIS classification

Health 2
Flammability 1
Physical hazard 0
PPE J

Disclaimer

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