SDS no. PID993
Version 7
Revision date 22/Apr/2020
Supersedes date 28/Apr/2015

Safety Data Sheet
M-I PAC* R

1. Identification

1.1 Product identifier

Product name M-I PAC* R

Product code PID993

Country Limitations This product may not be distributed or used in Canada.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Drilling fluid additive. Fluid loss reducer.

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier
M-I L.L.C.
P.O.Box 42842
Houston, TX 77242
www.miswaco.slb.com
Telephone: 1 281-561-1511

E-mail address SDS@slb.com

Prepared by
Global Regulatory Compliance - Chemicals (GRC - Chemicals)

1.4 Emergency Telephone Number

Emergency telephone (24 Hour) Asia Pacific +65 3158 1074, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, USA +1 281 561 1600, Canada +1 800 579 7421, Argentina: +54 11 5984 3690, Brazil : +55 11 3197 5891

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS - Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards

Combustible dust

2.2 Label elements

Signal word
WARNING

Hazard Statements
H232 - May form combustible dust concentrations in air

Precautionary Statements
P240 - Ground or bond container and receiving equipment
P241 - Use explosion-proof electrical, ventilating, lighting, equipment
P243 - Take precautionary measures against static discharge

Unknown acute toxicity Not applicable.

3. Composition/information on Ingredients

3.1 Substances

Chemical Name	CAS No	Weight-%
Polyanionic cellulose	Proprietary	60-100

3.2 Mixtures

Not applicable

Comments
The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First Aid Measures

4.1 First aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Ingestion Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Seek medical attention if irritation occurs.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention immediately if symptoms occur.

Eye Contact Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation Dust may be irritating to the respiratory tract. Inhalation of dust may cause shortness of

	breath, tightness of the chest, a sore throat and cough.
Ingestion	Ingestion may cause stomach discomfort.
Skin contact	Repeated exposure may cause skin dryness or cracking.
Eye contact	Dust contact with the eyes can lead to mechanical irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media
Water Fog, Alcohol Foam, CO_2, Dry Chemical.

Extinguishing media which must not be used for safety reasons
None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards
Suspended dust may present a dust explosion hazard.

Hazardous combustion products
Carbon oxides (COx).

5.3 Advice for firefighters

Special Fire-Fighting Procedures
Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment identified in Section 8. Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Keep unnecessary personnel away. Prevent further leakage or spillage if safe to do so.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls
Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment
Cover powder spill with plastic sheet or tarp to minimize spreading and keep powder dry.

Methods for cleaning up
Sweep up and shovel into suitable containers for disposal. Take precautionary measures against static discharges. Use non-sparking tools and equipment.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling
Handle in accordance with good industrial hygiene and safety practice. Take precautionary measures against static discharges. Avoid contact with skin and eyes. Avoid dust formation. Fine dust dispersed in air may ignite. Avoid breathing dust; if exposed to high dust concentration, leave area immediately.

Hygiene measures
Use good work and personal hygiene practices to avoid exposure. Do not eat, drink or smoke when using this product.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions Ensure adequate ventilation. Provide appropriate exhaust ventilation at places where dust is formed. Keep airborne concentrations below exposure limits.

Storage precautions Keep away from open flames, hot surfaces and sources of ignition. Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure limits **Control as an ACGIH particulate not otherwise specified (PNOS): 10 mg/m³ (Inhalable); 3 mg/m³ (Respirable) and an OSHA particulate not otherwise regulated (PNOR): 15 mg/m³ (Total); 5 mg/m³ (Respirable).**

Chemical Name	ACGIH TLV	OSHA PEL	Argentina - Occupational Exposure Limits - TWAs (CMPs)	Brazil - Occupational Exposure Limits - TWAs (LTs)	Mexico - Occupational Exposure Limits - TWAs (LMPE-PPTs)
Polyanionic cellulose	Not determined	Not determined	Not determined	Not determined	Not determined

IDLH (Immediately Dangerous to Life or Health)
Immediately Dangerous to Life or Health (IDLH) is established by the US National Institute for Occupational Safety and Health (NIOSH). The purpose of establishing an IDLH value is to ensure that the worker can escape from a given contaminated environment in the event of failure of the most protective respiratory protection equipment. In the event of failure of respiratory protection equipment every effort should be made to exit immediately.

Chemical Name	IDLH (Immediately Dangerous to Life or Health)
Polyanionic cellulose	Not detemined

8.2 Exposure controls

A risk assessment is recommended to be performed by a qualified and trained personnel to analyze the worksite and recommends the appropriate controls such as engineering controls, work practice controls, and administrative controls as primary means of reducing employee exposure. When there is a remaining hazards after applying the primary controls, Personal Protective Equipment (PPE) must be used.

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls
Ensure adequate ventilation.

Personal protective equipment

Eye protection	Tightly fitting safety goggles.
Hand protection	Wear chemical resistant gloves such as nitrile or neoprene.
Respiratory Protection	All respiratory protection equipment should be used within a comprehensive respiratory protection program that meets the requirements of 29 CFR 1910.134 (U.S. OSHA Respiratory Protection Standard) or local equivalent.If exposed to airborne mist/aerosol of this product, use an organic vapor cartridge with a P-95 pre-filter attached. In work environments containing oil mist/aerosol, use an organic vapor cartridge with a P-95 pre-filter attached.If exposed to vapors from this product, use a NIOSH/MSHA-approved respirator with an organic vapor cartridge.
Skin and body protection	Wear suitable protective clothing, Eye wash and emergency shower must be available at the work place.
Hygiene Measures	Wash hands before eating, drinking or smoking, Remove and wash contaminated clothing before re-use.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Solid
Appearance	Powder
Color	White
Odor	Odorless
Odor threshold	Not applicable

Property	**Values**	**Remarks**
pH	Not applicable	
pH @ dilution	6.5 - 8	1% solution in water
Melting point	Not applicable	
Boiling point	No information available	
Flash point	Not applicable	
Evaporation rate (BuAc =1)	No information available	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	No information available	
Lower flammability limit	No information available	
Vapor pressure	0 mmHg	
Vapor density	Not applicable	
Specific gravity	1.5 - 1.6	
Bulk density	No information available	
Water solubility	Soluble in water	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Partition Coefficient (n-octanol/water)	No information available	

Explosive properties	Suspended dust may present a dust explosion hazard
Oxidizing properties	None known.

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None

Density No information available

Comments
The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization
Hazardous polymerization does not occur.

10.4 Conditions to avoid

Heat, flames and sparks.

10.5 Incompatible materials

Strong oxidizing agents.

10.6 Hazardous decomposition products

Carbon oxides (COx).

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

Inhalation Inhalation of dust may cause shortness of breath, tightness of the chest, a sore throat and cough.

Eye contact Dust may cause mechanical irritation.

Skin contact Repeated exposure may cause skin dryness or cracking.

Ingestion Irritant; may cause pain or discomfort to mouth, throat and stomach.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Polyanionic cellulose	27000 mg/kg (rat)	No data available	No data available

Chemical Name	IARC Group 1 or 2	ACGIH - Carcinogens	OSHA listed carcinogens	NTP
Polyanionic cellulose	No data available	No data available	No data available	No data available

Delayed and immediate effects and chronic effects from short and long term exposure

Sensitization	Not classified.
Mutagenic effects	No evidence of mutagenic properties.
Carcinogenicity	No evidence of carcinogenic properties.
Reproductive toxicity	No evidence of toxicity to reproduction.
Developmental toxicity	Not known to cause birth defects or have a deleterious effect on a developing fetus.
Routes of Exposure	Inhalation. Skin contact. Eye contact.
Routes of entry	Inhalation.
Specific target organ toxicity - Single exposure	Not classified
Specific target organ toxicity - Repeated exposure	Not classified.
Aspiration hazard	Not applicable.

12. Ecological Information

12.1 Toxicity

Toxicity to algae
No product level data available. See component information below.

Toxicity to fish
No product level data available. See component information below.

Toxicity to daphnia and other aquatic invertebrates
No product level data available. See component information below.

Chemical Name	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Polyanionic cellulose	No information available	No information available	No information available

12.2 Persistence and degradability

No product level data available.

12.3 Bioaccumulative potential

No data available.

12.4 Mobility

No information available.

12.5 Results of PBT and vPvB assessment

This preparation contains no substance considered to be persistent, bioaccumulating nor toxic (PBT)
This preparation contains no substance considered to be very persistent nor very bioaccumulating (vPvB)

12.6 Other adverse effects.

None known.

13. Disposal Considerations

13.1 Waste treatment methods

Disposal Method Disposal should be made in accordance with federal, state and local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information

14.1. UN number

UN No. (DOT)	Not regulated
UN No. (MT/ANTT)	Not regulated
UN No. (TDG)	Not regulated
UN/ID No. (ADR/RID/ADN/ADG)	Not regulated
UN No. (IMDG/ANTAQ)	Not regulated
UN No. (ICAO/ANAC)	Not regulated
UN No. (DPC)	Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

DOT Hazard class	Not regulated
ANTT Hazard class	Not regulated
TDG Hazard class	Not regulated
ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG/ANTAQ Hazard class	Not regulated
ICAO/ANAC Hazard class/division	Not regulated
DPC Hazard class	Not regulated

14.4 Packing group

DOT Packing group	Not regulated
ANTT Packing group	Not regulated
TDG Packing group	Not regulated
ADR/RID/ADN/ADG Packing group	Not regulated
IMDG/ANTAQ Packing group	Not regulated
ICAO/ANAC Packing group	Not regulated
DPC Packing group	Not regulated

14.5 Environmental hazard

Marine pollutant No

14.6 Special precautions

None

15. Regulatory Information

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

Europe - REACH

All products supplied from the European Economic Area (EEA) are compliant with the REACH Regulation EC 1907/2006.For products supplied from the EEA, Schlumberger and/or its suppliers have pre-registered and is registering all of the substances that it and/or its suppliers manufactures in or imports into the EEA that are subject to Title II of the REACH Regulation. All products supplied from outside the EEA are subject to REACH only if imported into the EEA. The importer of the products must comply with REACH for each imported substance. Contact REACH@slb.com for REACH information.

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SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications. Under the amended regulations at 40 CFR 370, EPCRA 311/312 Tier II reporting for the 2017 calendar year will need to be consistent with updated hazard classifications.

Chemical Name	SARA 302 / TPQs	SARA 313	CERCLA RQ
Polyanionic cellulose	N/A	N/A	N/A

California Proposition 65

This product does not contain chemical[s] which is [are] known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

Brazilian Regulations

Brazil Regulation	This SDS was prepared in accordance with Brazil law NBR 14725.
Federal Police	Not Listed
Army	Not Listed
ANVISA	Not determined
MTE (NR 15)	No information available

16. Other Information

Supersedes date	28/Apr/2015
Revision date	22/Apr/2020
Version	7
This SDS has been revised in the following section(s)	All sections.

HMIS classification

Health	1
Flammability	1
Physical hazard	0
PPE	E

N/A - Not Applicable, N/D - Not Determined.

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