

LOW TOX MINERAL OIL (LTMO)

LTMO is a highly refined, low toxicity and low temperature mineral oil, intended for use as a dispersion medium for invert emulsion drilling fluids such as VERSACLEAN, MEGADRIL, and others.

Typical Physical Properties

Physical appearance.....	Light-yellow liquid
Specific gravity.....	0.84-0.87
Flash point.....	100oC (212oF)
Viscosity.....	4.5-5.5 cSt @50 oC (120oF)
Temperature stability.....	>200oC (392 oF)
Freezing Point	-60oC
Aromatics content.....	<3%

Applications

Mineral oil LTMO is used as a base (dispersion medium) invert emulsion oil-based drilling fluids in concentrations ranging from 60 to 90% vol. When used in a drilling fluid, the product provides low coefficients of friction, high stability of fluids, high solid phase tolerance and high wellbore stability in active and / or unstable intervals and salt deposits.

It is recommended to maintain temperature of the fluid above the poring point temperature and preheat it while mixing to temperatures of 40-50 oC to maximize efficiency of mixing process.

It is recommended to use HP shearing units and devices to yield mud and let it develop required and programmed rheological characteristics.

parameters.

Advantages

- Low toxic
- High flash point
- Low vapor pressure

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Toxicity and Handling

Bioassay information is available upon request.

Handle as an industrial chemical, wearing protective equipment and observing the precautions as described in the Material Safety Data Sheet (MSDS).

Packaging and Storage

Standard pack unit: 1 M3 IBC and bulk. Other pack unit: on request

Store in a sealed container at ambient temperature.

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