

# Conqor 303A

CONQOR\* 303A corrosion inhibitor is a modified, amine-type additive designed to protect all oilfield tubular goods. CONQOR 303A inhibitor helps prevent general corrosion attack on casing, tubing and downhole tools in contact with clear completion brines.

## Typical Physical Properties

Physical appearance .....	Dark brown liquid
Specific gravity .....	1.10
Flash point .....	305°F (151.6°C) (PMCC)
Pour point .....	<11°F (-12°C)
Viscosity at 77°F (25°C) .....	4 cP

## Applications

CONQOR 303A additive controls corrosion of tubing and casing strings when used in workover or packer brines, including sodium chloride, calcium chloride, sodium bromide, calcium bromide and zinc bromide. CONQOR 303A corrosion inhibitor is designed for use in clear brines but can be used in viscosified completion or drilling fluids. Pilot testing for compatibility is recommended for this application.

For treatment of clear brine fluids, one 55-gal (208-L) drum of CONQOR 303A corrosion inhibitor should be added to 100 barrels (15.9 m<sup>3</sup>) of brine. This is equal to 0.55 gal/bbl (13.1 L/m<sup>3</sup>) or 5 lb/bbl (14.3 kg/m<sup>3</sup>). CONQOR 303A corrosion inhibitor can be added directly to the brine without special mixing equipment or agitation.

## Advantages

- Protects metal surfaces in both the shallow, upper part of the well and in the deeper, hotter areas. At the recommended concentration, CONQOR 303A corrosion inhibitor provides protection at bottomhole temperatures up to 350°F (177°C).
- Protects both tubular goods and completion tools exposed to workover or clear completion brines
- Compatible with sodium chloride, potassium chloride, calcium chloride, sodium bromide, calcium bromide and moderate-density zinc bromide brine fluids

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Eastern Hemisphere  
 Gamle Forusvei 43  
 N-4033 Stavanger,  
 Norway  
 Phone: +47-51-57-73-00  
 Fax: +47-51-57-74-51

Western Hemisphere  
 P.O. Box 42842  
 Houston, Texas 77242-2842  
 Phone: 281-561-1300  
 Fax: 281-561-1441  
 www.miswaco.slb.com



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## Limitations

- When applied to zinc bromide fluids, recommendations should be obtained from the M-I SWACO Completion Fluids Technology Group.
- Designed for application in clear brine fluids. If used in a viscosified completion or drilling fluid, pilot testing for compatibility is recommended.

## Toxicity and Handling

Bioassay information is available upon request.

Handle as an industrial chemical, wearing protective equipment and observing the precautions described in the Material Safety Data Sheet (MSDS).

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Gamle Forusvei 43  
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Norway  
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Fax: 281-561-1441  
[www.miswaco.slb.com](http://www.miswaco.slb.com)



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